

PLEASE READ THE ENTIRE CONTENTS OF THIS MANUAL PRIOR TO INSTALLATION AND OPERATION. BY PROCEEDING YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF THIS MANUAL. FORWARD THIS MANUAL TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

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p/n# 5900242

INSTALLATION AND OPERATION MANUAL

MODEL ZR-650 WHEEL BALANCER

FOR BALANCING AUTOMOBILE, MOTORCYCLE & LIGHT TRUCK TIRES / WHEELS



Keep this operation manual near the machine at all times. Make sure that <u>ALL USERS</u> read this manual.

SHIPPING DAMAGE CLAIMS

When this equipment is shipped, title passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser against the transportation company at the time shipment is received.

BE SAFE

Your new Ranger balancer was designed and built with safety in mind. However, your overall safety can be increased by proper training and thoughtful operation on the part of the operator.

DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside.



1645 Lemonwood Dr. Santa Paula, CA. 93060, USA Toll Free 1-800-253-2363 Tel: 1-805-933-9970 Fax: 1-805-933-9160 www.rangerproducts.com

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Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property.

Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual.

> For additional copies or further information, contact: BendPak Inc. / Ranger Products 1645 Lemonwood Dr., Santa Paula, CA. 93060 1-805-933-9970 www.rangerproducts.com www.bendpak.com



OPERATOR PROTECTIVE EQUIPMENT

Personal protective equipment helps make tire and wheel service safer. However, equipment does not take the place of safe operating practices. Always wear durable work clothing during tire service activity. Shop aprons or shop coats may also be worn, however loose fitting clothing should be avoided. Tight fitting leather gloves are

recommended to protect operator's hands when handling worn tires and wheels. Sturdy leather work shoes with steel toes and oil resistant soles should be used by tire service

personnel to help prevent injury in typical shop activities. Eye protection is essential during tire service activity. Safety glasses with side shields, goggles, or face shields are acceptable. Back belts provide support during



lifting activities and are also helpful in providing operator protection. Consideration should also be given to the use of hearing protection if tire and wheel service activity is performed in an enclosed area, or if noise levels are high.



THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH IF NOT FOLLOWED COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND OTHERS AND CAN CAUSE PERSONAL INJURY OR DEATH. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE THIS MACHINE.

DEFINITIONS OF HAZARD LEVELS

Identify the hazard levels used in this manual with the following definitions and signal words:



DANGER!

Watch for this symbol. It means: Immediate hazards which will result in severe personal injury or death.

WARNING!

Watch for this symbol. It means: Hazards or unsafe practices which could result in severe personal injury or death.

CAUTION!

Watch for this symbol. It means: Hazards or unsafe practices which may result in minor personal injury or product or property damage.

Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property. Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual.

WARRANTY!

Ranger® Wheel Service Equipment is warranted for one year on all operating components to be free of defects in material and workmanship. Ranger Products® shall repair or replace at their option for the warranty period those parts returned to the factory freight prepaid which prove upon inspection to be defective. Ranger Products® will pay labor costs for the first 12 months only on parts returned as previously described. These warranties do not extend to defects caused by ordinary wear, abuse, misuse, shipping damage, improper installation or lack of required maintenance. This warranty is exclusive and in lieu of all other warranties expressed or implied. In no event shall BendPak Inc. / Ranger Products be liable for special, consequential or incidental damages for the breach or delay in performance of the warranty. BendPak Inc. / Ranger Products reserves the right to make design changes or add improvements to its product line without incurring any obligation to make such changes on product sold previously. Warranty adjustments within the above stated policies are based on the model and serial number of the equipment. This data must be furnished with all warranty claims.

OWNER'S RESPONSIBILITY

To maintain the machine and user safety is the responsibility of the owner, read and follow these instructions:

• Follow all installation instructions.

• Make sure installation conforms to all applicable Local, State, and Federal Codes, Rules, and Regulations; such as State and Federal OSHA Regulations and Electrical Codes.

• Carefully check the unit for correct initial function.

• Read and follow the safety instructions. Keep them readily available for machine operators.

• Make certain all operators are properly trained, know how to safely and correctly operate the unit, and are properly supervised.

• Allow unit operation only with all parts in place and operating safely.

• Carefully inspect the unit on a regular basis and perform all maintenance as required.

• Service and maintain the unit only with authorized or approved replacement parts.

• Keep all instructions permanently with the unit and all decals on the unit clean and visible.



IMPORTANT SAFETY INSTRUCTIONS! READ BEFORE OPERATING UNIT!

• Protective goggles, safety glasses, or a face shield must be worn by the operator. Care should be taken to see that all eye and face safety precautions are followed by the operator. ALWAYS WEAR SAFETY GLASSES.

• Keep guards and safety features in place and in working order.

• Wear proper protective clothing. Safety toe, non-slip footwear and protective hair covering to contain hair is recommended. Do not wear loose clothing, or jewelry when operating the balancer.

• If an extension cord is necessary, a cord with a current rating equal to or more than that of the equipment should be used. Cords rated for less current than the equipment may overheat. Care should be taken to arrange the cord so that it will not be tripped over or pulled.

• Do not disable hood cover operation, or in any way shortcut safety controls and operations.

• Be sure that all wheels are mounted properly, the hub nut engages the arbor for not less than four turns, and the hub nut is firmly tightened before spinning the wheel.

- Read and understand this manual before operating.
- Be sure the balancer is properly connected to the power supply and electrically grounded.

• Do not operate damaged equipment or if the power cord is cut or worn.

• Keep work area clean and well lighted. Cluttered and/ or dark areas invite accidents.

• Avoid dangerous environments. Do not use power tools or electrical equipment in damp or wet locations, or expose them to rain and moisture.

• Avoid unintentional starting. Be sure the balancer is turned off before servicing.

• Disconnect the balancer before servicing.

• Use only manufacturer's recommended accessories. Improper accessories may result in personal injury or property damage.

• Repair or replace any part that is damaged or worn and that may cause unsafe balancer operation. Do not operate damaged equipment until it has been examined by a qualified service technician.

- Never overload or stand on the balancer.
- Do not allow untrained persons to operate machinery.

• To reduce the risk of fire, do not operate equipment in the vicinity of open containers or flammable liquids.

• Adequate ventilation should be provided when working on operating internal combustion engines.

• Keep hair, loose clothing, fingers, and all parts of body away from moving parts.

- Use equipment only as described in this manual.
- Use only manufacturer's recommended attachments.



CAUTION! DAMAGE CAUSED BY STRIKING OR HITTING THE QUICK-NUT WITH HAMMER, TIRE IRON OR HEAVY OBJECT IS NOT COVERED UNDER WARRANTY!

KEEP ALL INSTRUCTIONS PERMANENTLY WITH UNIT AND ALL SAFETY DECALS CLEAN AND VISIBLE !

BEFORE YOU BEGIN

Receiving

The shipment should be thoroughly inspected as soon as it is received. The signed bill of lading is acknowledgement, by the carrier, of receipt in good condition of the shipment. If any of the goods called for on the bill of lading are shorted or damaged, <u>do not accept them</u> until the carrier makes a notation of the shorted or damaged goods on the freight bill. Do this for your own protection.

NOTIFY THE CARRIER AT ONCE if any hidden loss or damage is discovered after receipt. **IT IS DIFFICULT TO COLLECT FOR LOSS OR DAMAGE** AFTER YOU HAVE GIVEN THE CARRIER A CLEAR RECEIPT. File your claim with the carrier promptly. Support your claim with copies of the bill of lading, freight bill, invoice, and photographs if possible.

Unpacking and Setup

Handling of the machine must be performed only with an appropriate lifting device such as a forklift or pallet jack. Only personnel who are experienced and qualified on material handling procedures should handle any transportation or moving of machine.

1. Remove the carton from the pallet.

2. Remove the shipping bolts making sure to keep hands clear of all pinch points.

3. Remove straps and plastic wrap holding the hood other components in shipping position.

- 4. Lift up the balancer so you can remove the hood.
- 5. Remove the balancer and all accessories from the pallet.



• Do not use the, face-plate, hood or threaded shaft to lift the balancer.

• Use help to remove the balancer from the pallet. The unit is heavy and the weight is not evenly distributed.

• Dropping the unit from the pallet may cause personal injury or equipment damage.

Electrical Requirements

STANDARD WIRING IS 110 VOLTS. YOUR MACHINE HAS A DUAL VOLTAGE MOTOR and can be run on either 110 or 220 volts. Your balancer features a dual voltage (110/220 volt), dual (50 or 60 HZ) power system. Simply position the switch located at the back of the machine to the desired voltage setting before installing the required plug if necessary.



Consult a licensed electrician for electrical hook-up according to local electrical codes. Operation with no ground can damage electronics and will create a shock hazard for the operator or bystanders. Damage caused by improper electrical installation may void warranty. Most electrical codes require "hard-wiring" when machine is bolted to the floor. Consult a licensed electrician regarding specific codes.

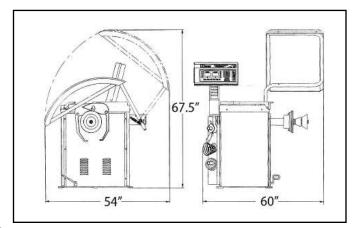
Floor and Space Requirements

The balancer **MUST** be located on a flat floor of solid construction, preferably concrete. The balancer **MUST** sit solidly on the floor. If the balancer is not level, or is placed on an unstable floor, the balancer will not function properly and will produce inaccurate balance readings. It will NOT function properly if operated on the pallet.

• Select a location for the balancer that provides a level, solid floor, and adequate clearance around and above the balancer.

• Make sure the location selected has enough room above and behind the unit so the hood can be raised completely.

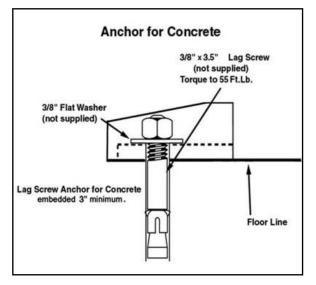
• The location must also provide working room for mounting and removing wheels.



Anchoring the Balancer

Technical Data / Features / Specifications

Although it is not required, it helps to anchor the balancer to the floor using concrete anchors through the holes provided.



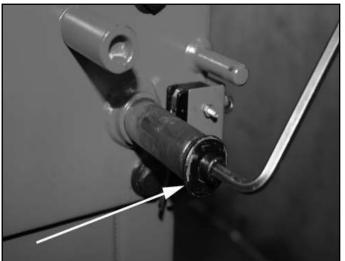
Standard Accessories

- Graduated Cone Assortment (hardened, 4-piece)
- Wheel Weight Pliers
- Rim Width / Diameter Caliper
- Quick-Release Hub-Nut With No-Mar Ring
- Spacer Cup With No-Mar Ring
- Mounting Spring
- 50 Gram Calibration Weight

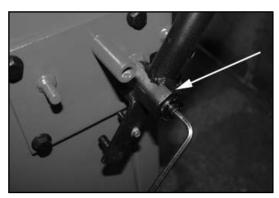
INSTALLATION AND SET UP MOUNTING THE HOOD ASSEMBLY

1. Remove the Hood Mounting Bolt from the Hood Shaft located on the balancer cabinet.

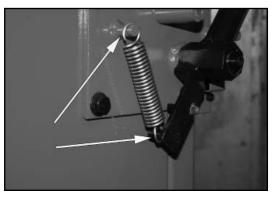




2. Place the Hood Assembly over the Hood Shaft and 3. Be sure to tighten the Main Shaft firmly. secure it using the Hood Mounting Bolt.



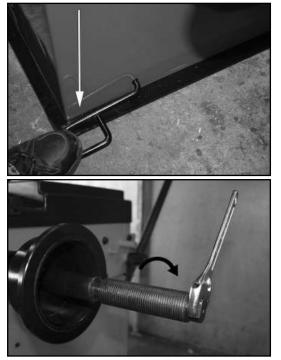
3. Attach one end of the Hood Spring to the Hood Assembly and the other end to the balancer cabinet.



INSTALLING THE THREADED MAIN SHAFT

1. Locate the Threaded Main Shaft in the accessory box.

2. Step on the Manual Brake and install the Main Shaft as shown.



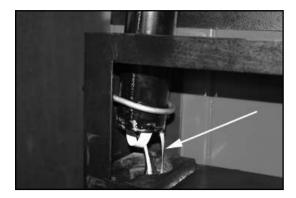
INSTALLING THE DISPLAY ASSEMBLY

1. Cut the Zip Ties securing the Display Assembly to the Balancer Cabinet.



2. Carefully insert the Display Assembly through the hole in the Balancer Cabinet and through the U-Bolt.

3. Tuck the Ribbon Cable and the wires into the hole in the Balancer Cabinet.



4. Without pinching the Ribbon Cable or Wires carefully Lower the Display Assembly until it contacts the Balancer Cabinet as shown.





CAUTION! DAMAGE CAUSED BY IMPROPER INSTALLATION OF THE DISPLAY ASSEMBLY IS <u>NOT</u> COVERED UNDER WARRANTY!



5. Tighten the two Nuts attached to the U-Bolt until the Display is Secure.

NOTE:

The Display Assembly must be secure but should be able to rotate.



INITIAL START-UP

1. Turn the balancer ON/OFF switch to ON.

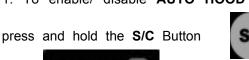
2. The LED Display will be illuminated.

3. Press **START** button. The threaded main shaft should spin **CLOCKWISE** when viewed straight on. If the faceplate spins counterclockwise, turn the balancer off and consult the factory.

4. Now lower the Hood to check the activation of the **AUTO-HOOD START.** The Main shaft should spin when the hood is lowered.

AUTO HOOD START: ENABLE /DISABLE

1. To enable/ disable AUTO HOOD START feature



and the



button.

8

BALANCER OVERVIEW

This machine is a two-plane, microprocessor-based computer balancer. Any imbalance in a wheel, either static or dynamic, is detected into two correction planes (inner and outer) where corrective weights can be applied. Pressing the **FUN** button selects either **DYNAMIC**, **STATIC**, or **ALLOY** modes which changes the location of these planes.

Determining the Planes

When the distance gauge is pulled out and held against the wheel flange, the distance measurement shown on the pull out slide refers to the **DISTANCE OFFSET**/

MEASUREMENT. This measurement tells the computer the location of the **INNER** plane of the wheel for Dynamic and/ or Alloy balancing.

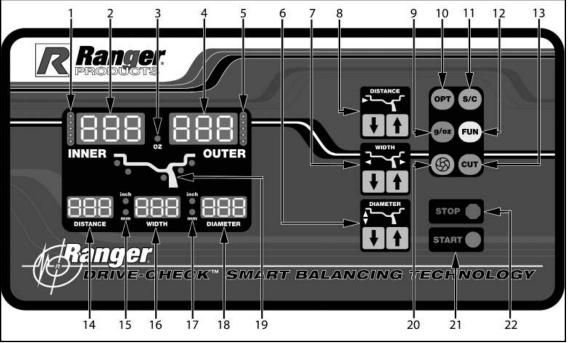
By using the WHEEL CALIPERS, the wheel width or the WIDTH MEASUREMENT tells the computer the location of the OUTER plane of the wheel for Dynamic and/or Alloy balancing.

The wheel diameter will be referred as the **DIAMETER MEASUREMENT**. This is the diameter of the wheel at the weight location. You can determine the diameter of the wheel / tire on the tire sidewall. Or you can use the calipers. This tells the computer how far from the center of the hub the weights will be applied.



Balancing a Wheel

When a wheel is spun, the balancer detects any imbalance present. The computer calculates the weight needed to correct the imbalance and the location for weight application. The weight required to correct the imbalance is displayed on the control panel, and the weight positioning lights assist the operator in positioning the weight application location at top-dead-center or bottom-dead-center. Weight displays and positioning lights are provided for both inner and outer planes of the wheel.



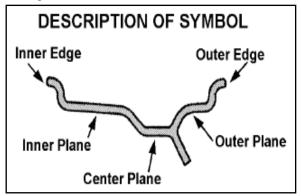
CONTROL PANEL AND DISPLAY

- 1 INNER weight position LEDs.
- 2 INNER weight reading or information display window.
- 3 Ounce LED indicator.
- 4 OUTER weight reading or information display window.
- 5 OUTER weight position LEDs.
- 6 Rim DIAMETER setting keys.
- 7 Rim WIDTH setting keys.
- 8 Wheel DISTANCE/OFFSET setting keys.
- 9 GRAM/OUNCE selection key.
- 10 Hidden Weight Function key.
- 11 Function select key.

- 12 Selector key for DYNAMIC, STATIC and ALLOY settings.
- 13 CUT button for identifying exact out of balance value.
- 14 Wheel DISTANCE/OFFSET LEDs.
- 15 Rim WIDTH INCH/MM LED indicator.
- 16 Rim WIDTH LEDs.
- 17 Rim DIAMETER INCH/MM LED indicator.
- 18 Rim DIAMETER LEDs.
- 19 Weight Position Indicator.
- 20 Not Used
- 21 START Button for activating spin cycle.
- 22 STOP Button for stopping spin cycle with no Self Brake.

SELECTING WEIGHT POSITIONS FOR DIFFERENT WHEEL TYPES

Prior to balancing, a specific **FUNCTION** must be chosen for each particular wheel. The function settings automatically compensate weight location requirements for a particular wheel type. These settings can be selected by depressing the **FUN** button.



DYNAMIC

<u>،</u> ^ گر

For balancing standard steel or alloy wheels

using clip-on weights attached to Inner and Outer Edges.

Static 1



This function is used if weights can only be mounted on a single Center Plane on the wheel.

Static 2

This function is used if weights can only be mounted on a single Inner Edge of the wheel.

ALU 1

This function is used if stick-on weights are to be mounted to both the Inner Plane and Center Plane of the wheel.

ALU 2

This function is used if stick-on weights are to be mounted to the Inner Plane and Outer Plane of the wheel.

ALU 3

This function is used if stick-on weights are to be mounted to the Inner Plane of the wheel and clip-on or stick weights are to be mounted to the Outer Edge of the wheel.

ALU 4



This function is used if clip-on or stick-on

weights are to be mounted to the Inner Edge of the wheel and stick weights are to be mounted to Center Plane of the wheel.

GRAM / OUNCE SELECTION

This machine is capable of registering **GRAM** or **OUNCE** readings. To select either **GRAM** or **OUNCE** settings, follow the procedures below.

1. Press the "**g/oz"** button.



The weight readings will change in the **INNER** and **OUTER** windows to register the applicable setting.

NOTE:

When set to Ounces the "oz" light will be illuminated.

MM / INCH WHEEL WIDTH SELECTION

To select either **MM** or **INCH** measurement reading for the **WHEEL WIDTH** setting, follow the procedures below.

1. Press the "S/C" button.

button and the WIDTH UP

NOTE:

When set to Inches or MM the "Inch" or "MM" light will be illuminated.

MM / INCH WHEEL DIAMETER SELECTION

To select either **MM** or **INCH** measurement reading for the **WHEEL DIAMETER** setting, follow the procedures below.





button and the **DIAMETER**

NOTE: When set to Inches or MM the "Inch" or "MM" light will be illuminated.

MOUNTING WHEELS

Select the most appropriate mounting method for the wheel you are balancing. Using the proper method ensures secure mounting, accurate displays and safe balancer operation. It also prevents damage to the wheel. On most wheels, the inner side of the wheel hub usually has the most uniform surface for wheel balancing. Always center the wheel by the most uniformly shaped side of the hub to achieve the most accurate balance.

Regardless of mounting type, always make sure that the wheel is forced firmly against the arbor faceplate and that the Quick-Nut engages the threaded arbor for at least four complete turns. To assist in centering the wheel properly, rotate the wheel on the arbor while tightening the Quick-Nut.



CAUTION!

DAMAGE CAUSED BY STRIKING OR HITTING THE QUICK-NUT WITH HAMMER, TIRE IRON OR HEAVY OBJECT IS <u>NOT</u> COVERED UNDER WARRANTY!

Rear Cone Mounting

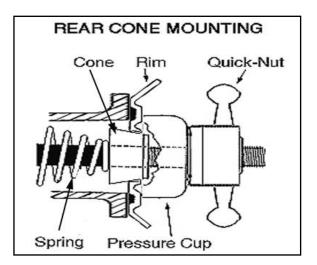
Most original equipment and steel wheels can be mounted properly using this method. The wheel is centered on a cone from the inner side of the hub.

1. Place the cone spring on the arbor with the large end towards the balancer.

2. Select the cone that best fits the center hole in the wheel. Slide the cone onto the arbor with the large end towards the spring.

3. Lift the wheel onto the arbor and center it on the cone.

4. Attach the pressure cup to the Quick-Nut and spin the assembly onto the arbor. Tighten securely.



Front Cone Mounting

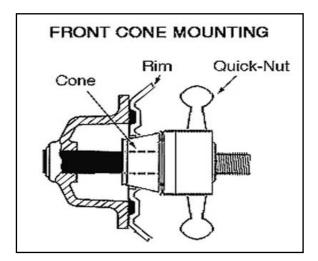
A wheel should be centered by the outer side of the hub only when the inner surface will not provide an accurate surface to center on.

1. Select the cone that best fits the center hole in the wheel.

2. Lift the wheel onto the arbor and slide it back against the arbor faceplate.

3. Slide the cone onto the arbor and into the center of the wheel. Then lift the tire to seat the cone in the center hole.

4. Spin the Quick-Nut (without the pressure cup) onto the arbor. Tighten it securely against the cone.



Dual Cone Mounting

Some aftermarket or OEM performance wheels have a center hole that is deep enough to allow the use of two cones to mount it to the threaded shaft. The factory recommends that dual cone mounting is used in this situation. The cones must not contact each other and a correct cone combination is critical to correctly mount a tire using this method.

(Extra centering cones are available though Ranger Products)

1. Slide the Spring onto the Arbor.

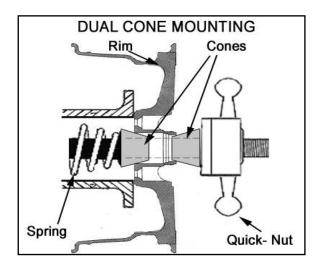
2. Select the cone combination that best fits both sides of the center hole in the wheel. (Note: You may need two cones that are identical in size)

3. Place the rear cone on the arbor and against the Spring.

4. Lift the wheel onto the arbor and slide it back against the rear cone.

5. Place the front cone on the arbor and slide it into the center hole of the wheel.

6. Spin the quick nut (without the pressure cup) onto the arbor. Tighten securely.



BALANCING INSTRUCTIONS

Inputting Wheel Data

1. First determine which mounting method you will use for the wheel.

2. Select a centering / mounting cone that best fits the center hole of the wheel.

3. After installing the necessary mounting hardware, lift the wheel onto the threaded shaft and slide it back against the arbor hub. It will be necessary to lift the wheel slightly when positioning the cone in the center of the wheel hole.



CAUTION!

DAMAGE CAUSED BY STRIKING OR HITTING THE QUICK-NUT WITH HAMMER, TIRE IRON OR HEAVY OBJECT IS <u>NOT</u> COVERED UNDER WARRANTY!

4. While holding the wheel and hardware in position, thread the Quick-Nut over the arbor and secure tightly. Never hammer or hit the Quick-Nut to tighten.



WARNING!

Always make sure that the Quick-Nut engages the arbor threads by at least four (4) full turns. It helps to spin the wheel while at the same time tightening the Quick-Nut. Never exceed weight capacity of balancer! Never hammer or strike the Quick-Nut to tighten.



CAUTION!

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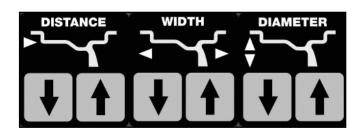


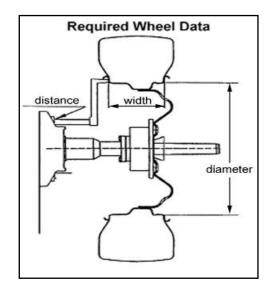
WARNING!

Do not attempt to balance wheels that are larger than the machine was designed for.

Prior to balancing any wheel, specific data relating to that particular wheel must be entered into the computer. If the data displayed on the screen does not match that of the wheel you are attempting to balance then the wheel will not be accurately balanced. The three data requirements are; **Distance/Offset**, **Width** and **Diameter**.

WHEEL DATA KEY BOARD





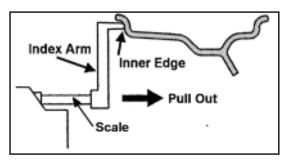
Wheel Offset

This is the distance between the side of the balancer and the inner edge of the wheel. To enter Wheel Offset data refer to the instructions below.

- 1. Turn the machine on.
- 2. Press the UP or DOWN button below Distance



3. Pull the index arm out from the side of the machine until the tip touches the inner edge of the wheel.

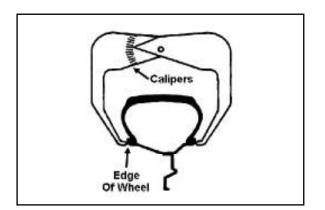


4. Read the offset measurement as displayed on the scale directly on top of the index arm. Press the corresponding UP or DOWN buttons below to enter the correct data.

Wheel Width

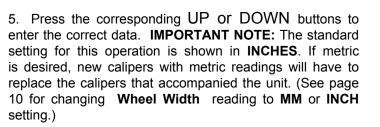
This is the width of the wheel at the inner edges. This distance is measured with the calipers. To enter Wheel Width data refer to the instructions below.

1. Position the calipers over the wheel and touch the tips against the wheel edges.



2. Read the measurement for Wheel Width shown on the calipers. (Use the proper scale for Width)

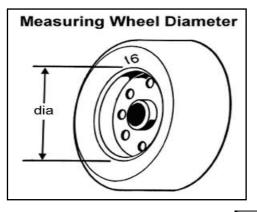
3. Press the UP or DOWN button below



Wheel Diameter

This is the diameter of the wheel at the rim flanges. This measurement can be read on the tire sidewall. Or measured. To enter Wheel Diameter data, refer to the instructions below.

1. Read the diameter of the wheel as shown on the tire sidewall. Or use the Calipers to measure the wheel diameter. (Use the proper scale for Wheel Diameter)



2. Press the UP or DOWN button below to

3. Press the corresponding UP or DOWN buttons to enter the correct data. (See page 10 for changing Wheel Diameter reading to MM or INCH setting.)

Static 1 & 2 / DYNAMIC, AL1, AL2, AL3, AL4

1. Once the correct wheel data and **FUNCTION** have been programmed, lower the hood to begin the spin mode.



WARNING!

Before initiating the spin sequence, make sure that the Quick-Nut is secure and engaged on the arbor threads by at least four (4) full turns. Never hammer or hit the Quick-Nut to tighten.

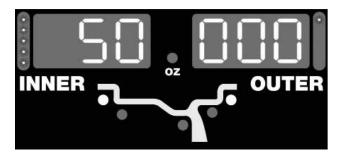


CAUTION!

DAMAGE CAUSED BY STRIKING OR HITTING THE QUICK-NUT WITH HAMMER, TIRE IRON OR HEAVY OBJECT IS <u>NOT</u> COVERED UNDER WARRANTY! 2. After the hood is lowered, or the **START** button is depressed, the wheel will spin for approximately twelve seconds then stop automatically.

3. After the wheel stops, weight readings for each side of the wheel (**INNER** and **OUTER**) will appear in the center display screen.

4. Turn the wheel by hand until the weight position indicator lights on the side marked **INNER** are **FULLY ILLUMINATED**. This indicates the position specified by the balancer for the inner weight position.



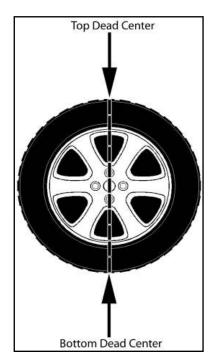
5. Attach the specified weight for the appropriate **PLANE** position at top-dead-center.

NOTE:

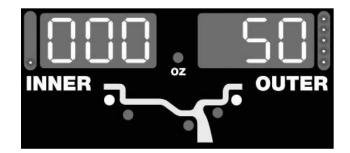
To hold the wheel in position when installing weights, press down on the **TIRE STOP PEDAL** located on the right side of the machine.

NOTE:

Weight positions are located at **TOP-DEAD-CENTER ONLY WHEN ALL INDICATOR LIGHTS ARE FULLY ILLUMINATED.** The more accurate you are in selecting the exact weight and position, the more accurate the wheel will be balanced.



6. After the INNER weight is properly installed, turn the wheel by hand until the weight position indicator lights on the side marked **OUTER** are **FULLY ILLUMINATED**. This indicates the position specified by the balancer for the **OUTER** weight position.



7. Attach the specified weight for the appropriate **PLANE** position at top-dead-center.

NOTE:

Perform the Trouble Shooting and Calibration Procedures on page 18 and 19 if you are experiencing balancing problems.

NOTE:

It is recommended to perform the Weight Location Verification on a monthly basis following procedure that can be found on page 19 in the manual.

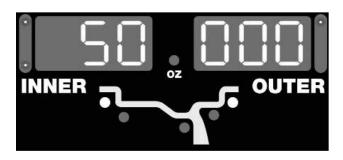
Bottom Dead Center Indicator Lights

The ZR-650 wheel balancer has a Bottom Dead Center weight position option. This allows for easier weight placement on certain wheel/tire combinations. To use this method refer to the instructions below.

1. Mount a wheel and input the correct wheel data.

2. Lower the hood to begin the spin mode.

3. After the wheel stops, turn the wheel by hand until the **TOP** and **BOTTOM** weight position indicator lights for the side marked **INNER** are **ILLUMINATED**.



4. Attach the specified weight for the appropriate PLANE position at bottom-dead-center.

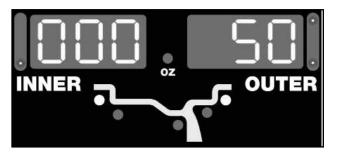
NOTE:

To hold the wheel in position when installing weights, press down on the TIRE STOP PEDAL located on the right side of the machine

NOTE:

Weight positions are located at BOTTOM-DEAD-CENTER ONLY WHEN THE TOP AND BOTTOM INDI-CATOR LIGHTS ARE ILLUMINATED. The more accurate you are in selecting the exact weight and position, the more accurate the wheel will be balanced.

5. After the INNER weight is properly installed, turn the wheel by hand until the TOP and BOTTOM weight position indicator lights for the side marked **OUTER** are **ILLUMINATED**.



6. Attach the specified weight for the appropriate PLANE position at bottom-dead-center.

STATIC 1 & 2

This function is used if weights can only be mounted on a single plane of the wheel. Static 1 is for the Center Plane and Static 2 is for the Inner Edge.

1. Once the correct wheel data and FUNCTION has been programmed, lower the hood to begin the spin mode.

2. After the hood is lowered, or the START button is depressed, the wheel will spin for approximately twelve seconds then stop automatically.

3. After the wheel stops, a weight reading will appear in the **OUTER** display screen.

4. Turn the wheel by hand until the weight position indicator lights on either the INNER and OUTER side are fully illuminated.

5. This indicates the position specified by the balancer for the desired weight location on the chosen PLANE.

6. Attach the specified weight on the **PLANE** of the wheel at top-dead-center.

Rechecking the Balance

After installing the weights in the proper positions, lower the hood or press **START** to begin the spin mode. The weight display windows should display 0 -- 0 to indicate a perfect balance.

If the balancer indicates that an additional weight is required in the same position as the first weight, then the first weight installed was not heavy enough. Install a new weight or add additional weight to the same area. Re-spin the wheel and check again.

If the balancer indicates that an additional weight is required opposite the position as the first weight, then the first weight installed was too heavy. Correct the first weight and re-spin the wheel.

If the balancer indicates that an additional weight is required in a different position as the first weight, then the first weight was installed in the wrong position. Correct the first weight and re-spin the wheel and check again.

IDENTIFYING REMAINING WEIGHT

Your balancer is set to read 0 -- 0 if the wheel is balanced within 5 grams on either side. If you wish to see what remainder is left on each side (less than 5 grams) press the CUT button. After pressing the CUT button, residual weight readings will appear in the display windows.



Pressing the CUT button when the balancer does not display 0 -- 0 will also display the exact out of balance value for both the INNER and OUTER side.

STOP BUTTON

The **STOP** button will immediately shut down the balancer motor.



For emergency situations that require immediate shutdown of rotation, it is recommended that you use the STOP button and the TIRE STOP PEDAL located on the right front side of the unit.

After Balance Vibration Problems

If vibration is still present after balancing the wheels and driving the vehicle on smooth pavement remove the wheels and recheck the balance. If a wheel is out of balance the cause may be:

1. A weight has come off the wheel. Remove the other weights from the wheel and rebalance.

2. Tire slippage on the wheel. Remove and remount the tire using proper tire lubricant and inflate to 40 PSI. Do not over-inflate. Rebalance the wheel and reduce air pressure to recommended PSI.

3. Stones or other foreign objects caught in the tire tread.

Remove the objects and repair tire as necessary. Check and rebalance if needed. If the balancer still indicates the wheels are balanced to within 5 grams on both inner and outer displays, the problem is not in the balance of the wheels. Check the following possible sources of vibration:

1. Tire pressure. Bring all tires up to the recommended PSI.

2. Radial or lateral runout in the tire or wheel. Replace the damaged part.

3. Foreign material inside the tire. Remove the tire from the wheel, remove the material, and remount. Remove wheel weights and rebalance the wheel.

4. Imbalanced wheel covers or trim rings. Remove the wheel covers or trim rings and test drive, balance the wheel with the wheel cover or trim ring attached to the wheel.

5. Incorrectly mounted wheel. Remount correctly.

6. Damaged wheel bolt holes. Replace wheel.

7. Worn universal joints. Replace as required.

8. Drive shaft imbalanced or damaged. Balance, repair, or replace.

9. Imbalanced brake rotor(s) or drum(s).

10. Suspension out of alignment. Align the vehicle and replace any damaged or worn parts.

TROUBLE SHOOTING GUIDE.

Perform the following checks if you are experiencing balancing problems.

PROPER INSTALLATION / ASSEMBLY

Confirm that the balancer is on a flat level surface. Check that the Main Shaft is properly secured to the balancer.

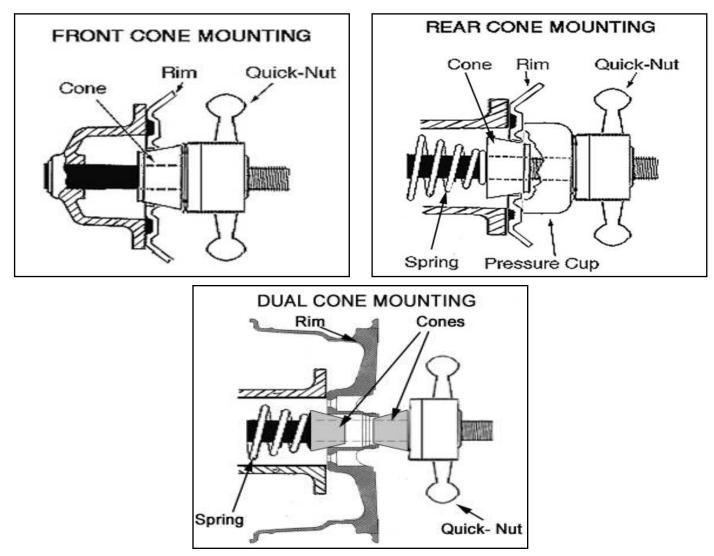
CALIBRATION

It is recommended to perform the Weight Location Verification on a monthly basis following procedure that can be found on page 19 in the manual.

The calibration MUST be performed with a 14" or 15" steel wheel with a tire.

NOTE: It is good practice to keep a known good tire and 14" or 15" rim combination to use as a calibration /reference tire to assist in any trouble shooting.

Ensure that the calibration weight used is a 50 gram or 1.75 oz weight and that is mounted correctly during the calibration procedure.



PROPER MOUNTING

The recommended method for mounting of a tire and wheel for calibration and balancing is the Front Cone Mounting. (Using the cone to secure against the flange) for the most security and stability.

(Rear Cone Mounting uses the Pressure Cup assembly.) (Extra centering cones are available though Ranger Products.)

If any the above conditions were found, the condition must be remedied and the balancer must be re-calibrated.

WEIGHT LOCATION VERIFICATION PROCEDURE

NOTE:

Before performing the Weight Location Verification Procedure, make sure the balancer is solid on a rigid floor and that the shaft and centering cones are clean and undamaged. Even the slightest dirt or damage can cause inaccurate readings. **PAY CLOSE ATTENTION** to the following procedure. If not followed correctly, the balancer will not perform accurately. <u>This balancer</u> <u>should be checked every 30 days.</u>

NOTE:

A standard 14" steel wheel and tire balanced to within 5 grams on either inner or outer with minimal wear or damage to the tire or wheel is required for this procedure.

1. Balance an average size tire and wheel to "00"—"00"

2. With the correct Wheel Data programed into the balancer add a 50 gram wheel weight to the outer edge of the wheel.

3. Press the Start button (Close Hood). Wheel will spin and stop.

4. The balancer should call for 50 grams on the outer indicator and "00" on the inner indicator.

5. Rotate the wheel until all the LEDs on the outer indicator are lit.

6. The 50 gram wheel weight should be at 6(o clock) Bottom Dead Center.

7. Remove the 50 gram wheel weight from the outer edge of the wheel.

8. Install the 50 gram wheel weight on the inner edge of the wheel.

9. Press the Start button. Wheel will spin and stop.

10. The balancer should call for 50 grams on the inner indicator and "00" on the outer indicator.

11. Rotate the wheel until all the LEDs are lit on the inner indicator are lit.

The 50 gram wheel weight should be at (6 o'clock) Bottom Dead Center. If the location is not as Bottom Dead Center (6 o'clock), perform the **SELF-CALIBRATION PROCEDURE**. If after calibrating the balancer you are still having issues, please contact the Ranger Products Customer Service Department.

> BendPak Inc. / Ranger Products 1645 Lemonwood Dr., Santa Paula, CA. 93060 1-805-933-9970 1-800-253-2363 www.rangerproducts.com www.bendpak.com

SELF-CALIBRATION PROCEDURE NOTE:

1. Turn on the power.

2. Select a centering / mounting cone that best fits the center hole of the wheel.

NOTE:

A standard 14" steel wheel and tire with minimal wear or damage to either is recommended for this procedure.

3. Lift the wheel onto the arbor and slide it back against the arbor hub.

4. Slide the cone over the arbor and into the center hole of the wheel. It will be necessary to lift the wheel slightly.

5. While holding the wheel and cone in position, thread the Quick-Nut over the arbor and secure tightly.

5. Enter the correct wheel data. (Refer to page 13)

7. Press and hold the **"S/C"** and **"START"** button until the screen displays **"CAL -1-"**

8. Close the hood and/or press **START** to begin the calibration.

9. The wheel will spin for approximately 12 seconds then stop. "out 50" will be displayed if Grams is selected or "out 1.75" if OZ is selected.

10. Place one 50 gram weight (included with balancer) on the outer edge of the rim.

11. The wheel will spin for approximately 12 seconds then stop. The screen will then display "**POS CAL**". Rotate the wheel until the 50 gram weight is at **Top Dead Center** then press the "**START**" button.

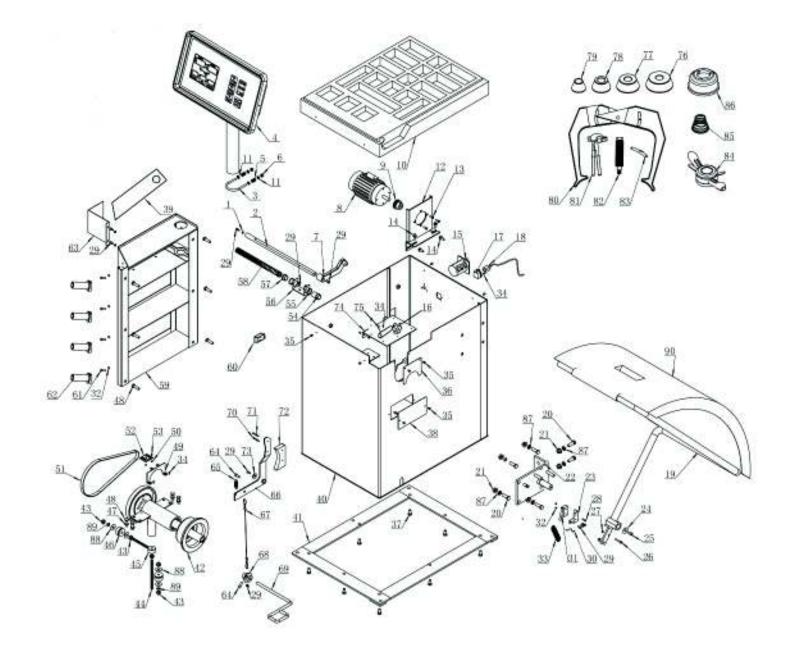
12. The screen will then display "**INN 50**", without rotating the wheel remove the 50 gram weight from the outer plain and attach it on the inner plain at **Top Dead Center**. All of the Inner and Outer position indicators will be lit if you are in the correct position.

13. Close the hood and press the **START** button. The wheel will spin for approximately 12 seconds and "**CAL End**" will be displayed.

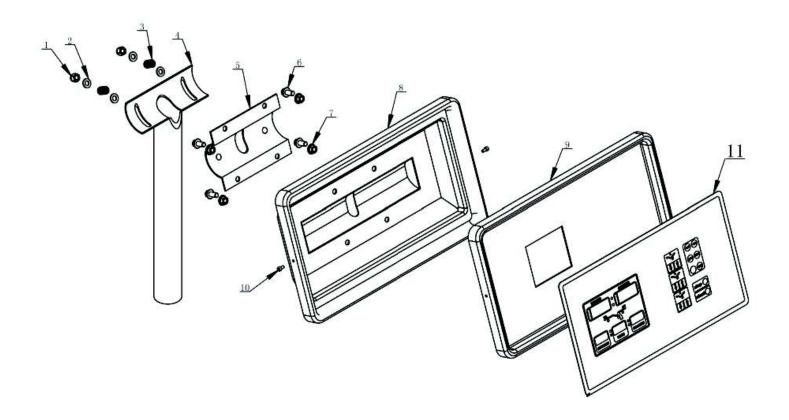
NOTE:

It is a good idea to keep the known good "calibration tire" set up for the monthly calibration procedure.

Error Code	Cause	Solution
Err 1	No Signal from the Encoder Board	Check that the wires are connected and that the encoder board is properly aligned.
Err 2	Integrated Fault	Contact the Manufacturer
Err 3	The balancer is unable to balance the Tire/Wheel. • The wheel diameter is too large • The Quick Nut is not tight • The Tire/Wheel Imbalance is too large	 Properly Tighten the Quick Nut Remount the Tire one the Wheel Contact the Manufacturer
Err 4	The Computer Board is Malfunctioning	Contact the Manufacturer
Err 5	The Hood is Open The Hood Switch is Defective	Close the Hood Check the Hood Switch
Err 6	The Vertical Piezo Sensor is Malfunctioning	Check the Vertical Piezo Sensor
Err 7	The Horizontal Piezo Sensor is Malfunctioning	Check the Horizontal Piezo Sensor
Err 8	Both the Vertical and Horizontal Piezo Sensors are Malfunctioning	Check the Horizontal and Vertical Piezo Sensors
Err 9	The Balancer is Not Calibrated	Calibrate the Balancer
Failed Calibration Check	 The wheel used for calibration was too large. The wheel used for calibration had too large of an unbalance. The wheel data was not entered correctly. 	 Use a balanced 14-15 inch wheel and redo the calibration procedure. Check the wheel information is entered correctly for the tire you are using for calibration.
No Display	 The balancer is turned off. The balancer has no power going to it. The Computer/Display board is defective 	 Check that the balancer is turned on. Check that the your balancer is connected to a live electrical source. Replace the Computer/Display board.



Item #	Description	Item #	Description	Item #	Description			
1	Washer M7	31	Hood Switch	61	SHCS M4			
2	Distance Arm Rod	32	Nut M4	62	Cone Hanger			
3	U Bolt	33	Hood Spring	63	Wire Guard			
4	Control Panel Assy	34	FHPS M4 X 8	64	SHCS M8 X 20			
5	U Bolt Spring	35	HHB M5 X 10	65	Brake Spring			
6	Nut M8 NL	36	Shaft Cover	66	Brake Bracket			
7	Distance Arm Pointer	37	HHB M10 X 20	67	Brake Cable			
8	Motor	38	Piezo Cover	68	Brake Cable Roller			
9	Motor Pulley	39	Cover	69	Brake Pedal			
10	Weight Tray	40	Cabinet	70	HHB M4 X 35			
11	Washer M8	41	Cabinet Base	71	Washer M10			
12	Motor Mounting Bracket	42	Spindle Assembly	72	Brake Pad			
13	FHPS M6 X 20	43	Nut M10	73	Washer M4			
14	HHB M8 X 20	44	Piezo Vertical Shaft	74	Electrical Mounting Plate			
15	Voltage Selector Switch	45	Piezo Horizontal Shaft	75	Resistor			
16	Resistor Bracket	46	Piezo Sensor	76	110-134mm Cone			
17	Female Electrical Connector	47	Washer M10	77	91-155mm Cone			
18	Power Cord	48	HHB M10 X 35	78	69-94mm Cone			
19	Hood Bracket	49	Encoder Bracket	79	44.5-74.5mm Cone			
20	HHB M12 X 35	50	Plastic Washer	80	Wheel Calipers			
21	Nut M12	51	Belt	81	Weight Hammer; Pliers			
22	Hood Mounting Bracket	52	Encoder Board	82	Threaded Shaft/ Spindle			
23	Hood Switch Bracket	53	FHPS M3 X 10	83	50G Calibration Weight			
24	Washer M8	54	Distance Arm Large Sleeve	84	Quick Nut			
25	SHCS M8 X 15	55	Snap Ring 28	85	36mm Spring; Mounting			
26	SHCS M6 X 35	56	Distance Arm Bracket	86	Quick Nut Cup			
27	Nut M5	57	Distance Arm Small Sleeve	87	Lock Washer M12			
28	FHPH M4 X 20	58	Distance Arm Spring	88	Washer M10			
29	SHCS M4 X 20	59	Tool Box	89	Friction Washer			
30	Hood Switch Wires	60	On/Off Switch	90	Hood			



Item #	Description
1	M10 Nylock Nut
2	M10 Washer
3	Display Spring
4	Display Connecting Shaft
5	Display Mounting Bracket
6	HHB M10 X 16
7	Nut M10
8	Display Rear Cover
9	Display Front Cover
10	STS M5 X 10
11	Membrane Switch



For Parts Or Service Contact:

BendPak Inc. / Ranger Products 1645 Lemonwood Dr. Santa Paula, CA 93060 Toll Free 1-800-253-2363 Tel: 1-805-933-9970 Fax: 1-805-933-9160

www.bendpak.com www.rangerproducts.com

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